



Leather Processing Level III

Curriculum

Based on December 2021, Version 4 Occupational Standards (OS)

December, 2021 Addis Ababa, Ethiopia



Preface

The reformed TVET-System is an outcome-based system. It utilizes the needs of the labor market and occupational requirements from the world of work as the benchmark and standard for TVET delivery. The requirements from the world of work are analyzed and documented – taking into account international benchmarking – as occupational standards (OS).

In the reformed TVET-System, curricula and curriculum development play an important role with regard to quality driven comparable TVET-Delivery. The Curricula help to facilitate the training process in a way, that trainees acquire the set of occupational competences (skills, knowledge and attitude) required at the working place and defined in the occupational standards (OS).

This curriculum has been developed by a group of professional experts from different Regional TVET Bureaus, colleges, Industries, Institutes and universities based on the occupational standard for Leather Processing Level III.

The curriculum development process has been actively supported and facilitated by **Ministry** of Labor and Skills.



TVET-Program Design

1.1. TVET-Program Title: Leather Processing Level III

1.2. TVET-Program Description

The Program is designed to develop the necessary attitude, knowledge and skills of the learners to the standard required by the occupation. The contents of this program are in line with the occupational standard. Learners who successfully completed the Program will be qualified to work as a **Technician** with competencies elaborated in the respective OS. Graduates of the program will have the required qualification to work in the **Industry Sector** in the field of **Leather Processing.**

The prime objective of this training program is to equip the trainees with the identified competences specified in the OS. Graduates are therefore expected Monitor Technical Process, Determine Suitability of Materials for End Use, Perform Production Planning Processes, Perform Selection and Grading, Perform Color Matching and Monitor and Coordinate Tannery Waste Treatment in accordance with the performance criteria described in the OS.

1.3. TVET-Program Learning Outcomes

The expected outputs of this program are the acquisition and implementation of the following units of competence: –

IND LEP3 01 1121 Monitor Technical Process

IND LEP3 02 1121 Determine Suitability of Material for End Use

IND LEP3 03 1121 Perform Production Planning Processes

IND LEP3 04 1121 Perform Selection and Grading

IND LEP3 05 1121 Perform Color Matching

IND LEP3 06 1121 Monitor and Coordinate Tannery Waste Treatment

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1.4. Duration of the TVET-Program

The Program will have duration of **476 Hours** including the on-the-job practice or cooperative training time.

No	Unit competency	On scho	ol training	Cooperative	Total	Remarks
		Theory	Practical	Training	Hours	
1.	Monitor Technical Process	12	10	18	40	
2.	Determine Suitability of	12	12	12	36	
	Materials for End Use					
3.	Perform Production	9	0	16	25	
	Planning Processes					
4.	Perform Selection and	8	20	12	40	
	Grading					
5.	Perform Color Matching	12	21	12	45	
6.	Monitor and Coordinate	9	24	12	45	
	Tannery Waste Treatment					
	Total calculated				231	

1.5. Qualification Level and Certification

Based on the descriptors elaborated on the Ethiopian National TVET Qualification Framework (NTQF) the qualification of this specific TVET Program is "Level III".

The trainee can exit after successfully completing the modules in one level and will be awarded the equivalent institutional certificate on the level completed. However, only institutional certificate of training accomplishment will be awarded.

1.6. Target Groups

Any citizen who meets the entry requirements under items 1.7 and capable of participating in the learning activities is entitled to take part in the Program.

1.7 Entry Requirements

The prospective participants of this program are required to possess the requirements or directive of the Ministry of Labor and Skills.

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1.8 Mode of Delivery

This TVET-Program is characterized as a formal Program on middle level technical skills. The mode of delivery is co-operative training. The time spent by the trainees in the real work place/ industry will give them enough exposure to the actual world of work and enable them to get hands-on experience.

The co-operative approach will be supported with school-based lecture-discussion, simulation and actual practice. These modalities will be utilized before the trainees are exposed to the industry environment.

Hence based on the nature of the occupation, location of the TVET institutions, and interest of the industry alternative mode of cooperative training such as apprenticeships, internship and traineeship will be employed. In addition, in the areas where industry is not sufficiently available the established production and service centers/learning factories in TVET institutions will be used as cooperative training places. The Training-Institution and identified companies have forged an agreement to co-operate with regard to the implementation of this program.

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1.9 TVET-Program Structure

Unit of Competence		Module	Code & Title	Learning Outcomes	Duration
					(In
					Hours)
IND LEP3 01 1121	Monitor Technical	IND LEP3 M01 1221	Monitoring Technical	Determine requirements for technical	
	Process		Process	processes	
				Organize resources	
				Supervise process	40
				Measure specified process parameters	40
				• Monitor use and handling of	
				chemicals	
				Keep record	
IND LEP3 02 1121	Determine Suitability	IND LEP3 M02 1221	Determining Suitability of	Inspect hide, skin or leather	
	of Materials for End		Materials for End Use	• Identify techniques that impact on	
	Use			suitability for use	36
				• Identify preservation and storage	30
				methods	
				Determine suitability for production	
IND LEP3 03 1121	Perform Production	IND LEP3 M03 1221	Performing Production	Confirm production requirements	
	Planning Processes		Planning Processes	• Gather specific production	25
				information	

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				Prepare production planning	
IND LEP3 04 1121	Perform Selecting and Grading	IND LEP3 M04 1221	Performing Selection and Grading	 Determine requirements Perform crust leather selection and	
	Ç		Ü	grading	40
				• Perform finished leather selection and	
				grading	
				Maintain records	
IND LEP3 05 1121	Perform Color	IND LEP3 M05 1221	Performing Color	Confirm pre-operation tasks	
	Matching		Matching	• Undertake color matching on sample	
				trial	45
				• Undertake color matching on bulk	
				trial	
IND LEP3 06 1121	Monitor and	IND LEP3 M06 1221	Monitoring and	Monitor treatment plant performance	
	Coordinate Tannery		Coordinating Tannery	Control chemical use	45
	Waste Treatment		Waste Treatment	Operate and control processes	45
				Compile and maintain process records	

^{*}The time duration (Hours) indicated for the module should include all activities in and out of the TVET institution.

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1.10 Institutional Assessment

Two types of evaluation will be used in determining the extent to which learning outcomes are achieved. The specific learning outcomes are stated in the modules. In assessing them, verifiable and observable indicators and standards shall be used.

The **formative assessment** is incorporated in the learning modules and form part of the learning process. Formative evaluation provides the trainee with feedback regarding success or failure in attaining learning outcomes. It identifies the specific learning errors that need to be corrected, and provides reinforcement for successful performance as well. For the teacher, formative evaluation provides information for making instruction and remedial work more effective.

Summative Evaluation the other form of evaluation is given when all the modules in the program have been accomplished. It determines the extent to which competence have been achieved. And, the result of this assessment decision shall be expressed in the term 'competent or not yet competent'.

Techniques or tools for obtaining information about trainees' achievement include oral or written test, demonstration and on-site observation.

1.11 TVET Teachers Profile

The teachers conducting this particular TVET Program are **B Level** and have satisfactory practical experiences or equivalent qualifications.

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TVET-PROGRAMME TITLE: Leather Processing Level III

MODULE TITLE: Monitoring Technical Processes

MODULE CODE: IND LEP3 M01 1221

NOMINAL DURATION: 40 Hours

MODULE DESCRIPTION: This module covers the knowledge, attitude and skills required to supervise and monitor the technical processes, particularly in the preparation of chemicals and measuring specified process parameters

LEARNING OUTCOMES

At the end of the module the learner will be able to:

- LO1. Determine requirements for technical processes
- LO2. Organize resources
- LO3. Supervise process
- LO4. Measure specified process parameters
- LO5. Monitor use and handling of chemicals

MODULE CONTENTS:

LO1 Determine requirements for technical processes

- 1.1 Selecting and confirming work instructions
- 1.2 Requirements for the technical processes

LO2 Organize resources

- 2.1 Resources for technical process monitoring
 - 2.1.1 Organizing equipment required for technical process
 - 2.1.2 Organizing chemical required for technical process
- 2.2 Obtaining relevant information and other resources

LO3 Supervise process

- 3.1 Identifying roles and responsibilities to supervise the process
- 3.2 Communicating process requirements to team leader or individual
- 3.3 Managing technical process requirements

LO4 Measure specified process parameters

- 4.1 Preparing and calibrating basic measuring equipment
- 4.2 Monitoring and retrieving data for process parameters
- 4.3 Isolating and reporting deviations from normal

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- 4.4 Analyzing data against process or quality specifications
- 4.5 Identifying strategies or suggestions for process improvement

LO5 Monitor use and handling of chemicals

- 5.1 Monitoring chemical processes
 - 5.1.1 Chemical process for preservation
 - 5.1.2 Chemicals process for beam house and tanning
 - 5.1.3 Chemical process for post-tanning
 - 5.1.4 Chemicals process for finishing
 - 5.1.5 Chemical process for effluent treatment
- 5.2 Reporting deviations for correction and improvement
- 5.3 Recording and maintaining changes to the process or quality of the product

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LEARNING N	LEARNING METHODS:				
For None	Reasonable Adjustment for Trainees with Disability (TWD)				
Impaired	Deaf	Hard of hearing	Physical impairment		
Trainees					
Lecture-	❖ Assign sign language interpreter	❖ Organize the class room seating	 Organize the class room seating 		
discussion	❖ Arrange the class room seating to be	arrangement to be accessible to trainees	arrangement to be accessible for		
	conducive for eye to eye contact	❖ Speak loudly	wheelchairs users.		
	❖ Make sure the luminosity of the light of class	 Ensure the attention of the trainees 	❖ Facilitate and support the		
	room is kept	❖ Present the lecture in video format	trainees who have severe		
	 Introduce new and relevant vocabularies 	 Ensure the attention of the trainees 	impairments on their upper		
	 Use short and clear sentences 		limbs to take note		
	 Give emphasis on visual lecture and ensure 		 Provide Orientation on the 		
	the attention of the trainees		physical feature of the work		
	❖ Avoid movement during lecture time		shop		
	❖ Present the lecture in video format				
	❖ Summarize main points				

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Demonstration	❖ use Sign language interpreter	❖ Illustrate in clear & short method	❖ Facilitate and support the
	 Use video recorded material 	 Use Video recorded material 	trainees having severe upper
	 Ensure attention of the trainees 	 Ensure the attention of the trainees 	limbs impairment to operate
	❖ Provide structured training	 Provide tutorial support 	equipment/ machines
	❖ Show clear and short method	(if necessary)	❖ Assign peer trainees to assist
	❖ Use gesture		❖ Conduct close follow up
	❖ Provide tutorial support (if necessary)		❖ Provide tutorial support
			(if necessary
Group discussion	❖ Use sign language interpreters	❖ Facilitate the integration of trainees with	❖ Introduce the trainees with their
	❖ Facilitate the integration of trainees with	group members	peers
	group members	❖ Conduct close follow up	
	❖ Conduct close follow up	❖ Introduce the trainees with other group	
	❖ Introduce the trainees with other group	member	
	member	❖ Inform the group members to speak loudly	
	.		
Exercise	❖ Conduct close follow up and guidance	❖ Conduct close follow up and guidance	❖ Assign peer trainees
	❖ Provide tutorial support if necessary	❖ Provide tutorial support if necessary	❖ Use additional nominal hours if
	❖ provide special attention in the	* provide special attention in the process/	necessary
	process/practical training	practical training	

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	❖ Introduce new and relevant vocabularies		
	 ❖ Use sign language interpreter 	 ❖ Provide briefing /orientation on the 	
Individual	 Provide briefing /orientation on the 	assignment	
assignment	assignment	 Provide visual recorded material 	
	 Provide visual recorded material 		
ASSESSMENT I	METHODS:		
Interview	 Use sign language interpreter 	❖ Speak loudly	 Use written response as an
	 Ensure or conform whether the proper 	 Using sign language interpreter if necessary 	option for the trainees having
	communication was conducted with the		speech challenges
	trainee through the service of the sign		
	language interpreter		
	❖ Use short and clear questioning		
	❖ Time extension		
Written test	❖ Prepare the exam using short sentences,	 Prepare the exam using short sentences, 	❖ Use oral response as an option
	multiple choices, True or False, matching and	multiple choices, True or False, matching	to give answer for trainees
	short answers	and short answers if necessary.	having severe upper limb

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	❖ Avoid essay writing		impairment
	❖ Time extension		 Time extension for trainees
			having severe upper limb
			impairment
Demonstration/	 Use sign language interpreter 	❖ Provide activity based assessment	 Provide activity based
Observation	❖ Brief on the instruction of the exam	❖ Brief on the instruction of the exam	assessment
	 Provide activity-based/ practical assessment 	❖ Use loud voice	❖ Conduct close follow up
	method	❖ Time extension	❖ Time extension
	❖ Time extension		

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ASSESSMENT CRITERIA:

LO1 Determine requirements for technical processes

- Appropriate work instructions are selected and confirmed
- Requirements for the technical process are determined and/or confirmed

LO2 Organize resources

- Equipment and/or chemicals required for the process are organized
- Relevant information and all necessary resources are obtained in accordance with process requirements

LO3 Supervise process

- Roles and responsibilities are set to undertake the process
- Appropriate personnel are assigned
- Requirements are communicated to team leader or individual and instruction given as required
- Technical process is supervised to confirm that all requirements are met

LO4 Measure specified process parameters

- Basic measuring equipment is selected, prepared and calibrated, as required to measure process parameters
- Process is monitored and data retrieved in accordance with organization's procedures
- Any deviations from normal are recognized, isolated and reported according to organization's requirements
- Data is analyzed against process or quality specifications to ensure conformance
- Strategies or suggestions for improvement to the process are identified and reported in accordance with organization's procedures

LO5 Monitor use and handling of chemicals

- Chemical using processes are monitored to ensure compliance with practices of manufacturer(s), organization workplace and OHS.
- Any deviations from established practices isolated and reported for correction and improvement
- Recording and reporting procedures are performed in accordance with organization's requirements
- Changes to the process or quality of the product is recoded and maintained

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Annex: Resource Requirements

IND	IND LEP3 M01 1221 Monitoring Technical Process				
Item No.	Category/Item	Description/ Specifications	Quantity	Recommended Ratio (Item: Learner)	
A.	Learning Materials				
1.	TTLM	Prepared by trainer	25	1:1	
2.	Theory and Practice of Leather Manufacture	Sarkar K T	5	1:5	
В.	Learning Facilities &				
ъ.	Infrastructure				
1.	Lecture Room		1	1:25	
2.	Library		1	1:25	
3.	Model Tannery		1	1:25	
4.	Testing Laboratory		1	1:25	
C.	Consumable Materials				
1.	Paper	A4	5rim	1:5	
2.	Flip chart	23"x32"	5	1:5	
3.	White board marker	2-5MM	1pack	1:25	
4.	Duster	Standard	2 pcs	2:25	
5.	Chalk	Different color	1 pack	1:25	
D.	Tools and Equipment				
1	Electronic monitoring and metering systems		As required		
2	Manual chart recording		As required		
3	Basic hand tools, laboratory testing and sampling equipment		As required		
4	PPE		As		

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			required	
5	Measuring/weighing equipment		As	
			required	
6	LCD Projector	50/60/HZ	1	1:25
7	Personal computer	Standard	1	1:25
8	Printer	Standard	1	1:25
9	White board	1m*1.5m	1	1:25
10	Black board	2m*1m	1	1:25

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TVET-PROGRAMME TITLE: Leather Processing Level III

MODULE TITLE: Determining Suitability of materials for End Use

MODULE CODE: IND LEP3 M02 1221

NOMINAL DURATION: 36 Hours

MODULE DESCRIPTION: This module covers the knowledge attitude and skills to determine the suitability of hides, skins and semi processed leathers for the production of leather products according to customer requirements or market requirement.

LEARNING OUTCOMES

At the end of the module the learner will be able to:

- LO1 Inspect hide, skin or leather
- LO2 Identify techniques that impact on suitability for use
- LO3 Identify preservation and storage methods
- LO4 Determine suitability for production

MODULE CONTENTS:

LO1 Inspect hide, skin or leather

- 1.1 Identifying natural characteristics and uses of animal species for leather making
- 1.2 Identifying the performance characteristics of various types leathers
- 1.3 Inspect and grade hide, skin or leather for the suitability of end use

LO2 Identify techniques that impact on suitability for use

- 2.1 Identifying the defects of slaughter and dressing techniques
- 2.2 Impacts of slaughtering and dressing defects for end use
- 2.3 Identifying Suitable slaughtering techniques

LO3 Identify preservation and storage methods

- 4.1 Preservation methods for hide, skin and leathers
- 4.2 Storage requirements for hide, skin and leathers
- 4.3 The effects of improper preservation and storage

LO4 Determine suitability for production

- 4.1 Quality requirements of hide, skin and leather for end use
- 4.2 Determining suitability of skin, hide and semi processed leather
- 4.3 Completing documentation

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LEARNING METHODS:							
For None	Reasonable Adjustment for Trainees with Disability (TWD)						
Impaired	Deaf	Hard of hearing	Physical impairment				
Trainees							
Lecture-	❖ Assign sign language interpreter	❖ Organize the class room seating	❖ Organize the class room seating				
discussion	❖ Arrange the class room seating to be	arrangement to be accessible to trainees	arrangement to be accessible for				
	conducive for eye to eye contact	 Speak loudly 	wheelchairs users.				
	❖ Make sure the luminosity of the light of class	 Ensure the attention of the trainees 	❖ Facilitate and support the				
	room is kept	 Present the lecture in video format 	trainees who have severe				
	❖ Introduce new and relevant vocabularies	 Ensure the attention of the trainees 	impairments on their upper				
	 Use short and clear sentences 		limbs to take note				
	❖ Give emphasis on visual lecture and ensure		 Provide Orientation on the 				
	the attention of the trainees		physical feature of the work				
	❖ Avoid movement during lecture time		shop				
	❖ Present the lecture in video format						
	❖ Summarize main points						

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❖ use Sign language interpreter	❖ Illustrate in clear & short method	❖ Facilitate and support the
 Use video recorded material 	❖ Use Video recorded material	trainees having severe upper
Ensure attention of the trainees	 Ensure the attention of the trainees 	limbs impairment to operate
❖ Provide structured training	❖ Provide tutorial support	equipment/ machines
Show clear and short method	(if necessary)	❖ Assign peer trainees to assist
❖ Use gesture		❖ Conduct close follow up
❖ Provide tutorial support (if necessary)		❖ Provide tutorial support
		(if necessary
 Use sign language interpreters 	❖ Facilitate the integration of trainees with	❖ Introduce the trainees with their
 Facilitate the integration of trainees with 	group members	peers
group members	❖ Conduct close follow up	
❖ Conduct close follow up	❖ Introduce the trainees with other group	
 Introduce the trainees with other group 	member	
member	❖ Inform the group members to speak loudly	
*		
❖ Conduct close follow up and guidance	❖ Conduct close follow up and guidance	❖ Assign peer trainees
❖ Provide tutorial support if necessary	 Provide tutorial support if necessary 	❖ Use additional nominal hours if
provide special attention in the	provide special attention in the process/	necessary
process/practical training	practical training	
	 Ensure attention of the trainees Provide structured training Show clear and short method Use gesture Provide tutorial support (if necessary) Use sign language interpreters Facilitate the integration of trainees with group members Conduct close follow up Introduce the trainees with other group member Conduct close follow up and guidance Provide tutorial support if necessary provide special attention in the 	 ❖ Use video recorded material ❖ Ensure attention of the trainees ❖ Provide structured training ❖ Show clear and short method ❖ Use gesture ❖ Provide tutorial support (if necessary) ❖ Use sign language interpreters ❖ Facilitate the integration of trainees with group members ❖ Conduct close follow up ❖ Introduce the trainees with other group member ❖ Inform the group members to speak loudly ❖ Conduct close follow up and guidance ❖ Provide tutorial support if necessary ❖ Provide tutorial support if necessary ❖ provide special attention in the

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	* I	Introduce new and relevant vocabularies				
Individual	* F	Use sign language interpreter Provide briefing /orientation on the assignment	*	Provide briefing /orientation on the assignment		
assignment	* F	Provide visual recorded material	**	Provide visual recorded material		
ASSESSME	NT M	ETHODS:			•	
Interview	* [Use sign language interpreter	*	Speak loudly	*	Use written response as an
	* E	Ensure or conform whether the proper	*	Using sign language interpreter if necessary		option for the trainees having
	c	communication was conducted with the trainee				speech challenges
	t	through the service of the sign language				
	i	interpreter				
	* [Use short and clear questioning				
	* 7	Γime extension				
Written test	* F	Prepare the exam using short sentences,	*	Prepare the exam using short sentences,	*	Use oral response as an option
	n	multiple choices, True or False, matching and		multiple choices, True or False, matching		to give answer for trainees
	s	short answers		and short answers if necessary.		having severe upper limb
	* A	Avoid essay writing				impairment
	* 1	Γime extension			*	Time extension for trainees

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			having severe upper limb
			impairment
Demonstra	 Use sign language interpreter 	 Provide activity based assessment 	 Provide activity based
tion/	 Brief on the instruction of the exam 	 Brief on the instruction of the exam 	assessment
Observatio	 Provide activity-based/ practical assessment 	❖ Use loud voice	 Conduct close follow up
n	method	❖ Time extension	❖ Time extension
	❖ Time extension		

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ASSESSMENT CRITERIA:

LO1 Inspect hide, skin or leather

- Different uses and characteristics of species are identified
- Performance characteristics are identified
- Grade is identified and confirmed
- Inspection is conducted according to OHS practices to determine quality of hide, skin or leather

LO2 Identify techniques that impact on suitability for use

- Impact of slaughter and dressing techniques on hide, skin and leather quality are identified
- Effects of slaughter and dressing techniques on suitability for use in leather manufacturing are identified
- Suitable techniques are identified

LO3 Identify preservation and storage methods

- Preservation methods for hide, skin and leathers are identified
- Storage requirements are identified and described
- Effects of incorrect preservation and storage are described

LO4 Determine suitability for production

- Quality requirements for production are confirmed
- Suitability of hide, skin and leather for production requirements is determined
- Documentation is completed

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Annex: Resource Requirements

IND	IND LEP3 M02 1221 Determining Suitability of Hide, Skin and Leather for End Use					
Item No.	Category/Item	Description/ Specifications	Quantity	Recommended Ratio (Item: Learner)		
Α.	Learning Materials					
1.	TTLM	Prepared by trainer	25	1:1		
В.	Learning Facilities & Infrastructure					
1.	Lecture Room	5*5m	1	1:25		
2.	Library	5*5m	1	1:25		
3.	Model Tannery		1	1:25		
4.	Testing Laboratory		1	1:25		
C.	Consumable Materials					
1.	Paper	A4	5rim	1:5		
2.	Flip chart	23"x32"	5	1:5		
3.	White board marker	2-5MM	1pack	1:25		
4.	Duster	Standard	2 pcs	2:25		
5.	Chalk	Different color	1 pack	1:25		
6.	Raw hides and skins, pickle, wet blue, crust leather		As required			
7.	Preserving chemicals		As required			
8.	Laboratory reagents/indicators		As required			
D.	Tools and Equipment					
1	LCD Projector	50/60/HZ	1	1:25		
2	Laptop computer		1	1:25		
3	White board/ Black board	1m*1.5m	1	1:25		

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4	Thickness gauge		1	1:25
5	Moisture gauge	Aqua	1	1:25
6	Area measuring table		1	1:25

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TVET-PROGRAMME TITLE: Leather Processing Level III

MODULE TITLE: Performing Production Planning Processes

MODULE CODE: IND LEP3 M03 1221

NOMINAL DURATION: 25 Hours

MODULE DESCRIPTION: This module covers basic knowledge, attitude and skills required for production planning, particularly in dealing with planning of resource utilization, work load planning according to processes requirement.

LEARNING OUTCOMES

At the end of the module the learner will be able to:

- **LO1 Confirm production requirements**
- LO2 Gather specific production information
- LO3 Prepare production planning

MODULE CONTENTS:

LO1 Confirm production requirements

- 1.1 Confirming production requirements
 - 1.1.1 Stock supply
 - 1.1.2 Quantities and quality of product
 - 1.1.3 Delivery time
- 1.2 Identifying and resolving challenges of production planning
- 1.3 Requirements for implementation of organizational systems

LO2 Gather specific production information

- 2.1 Gathering relevant information for production planning
 - 2.1.1. Determining production capacity and batch size requirements
 - 2.1.2. Identifying supply requirements, availability of machines and personnel

LO3 Prepare production planning

- 3.1 Identifying the components of production planning
- 3.2 Framing production data and other planning information
- 3.3 Performing production planning and progress follow-up
- 3.4 Preparing basic reports and maintaining production planning

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LEARNING METHODS:					
For None	Reasonable Adjustment for Trainees with Disability (TWD)				
Impaired	Deaf	Hard of hearing	Physical impairment		
Trainees					
Lecture-	❖ Assign sign language interpreter	❖ Organize the class room seating	❖ Organize the class room seating		
discussion	❖ Arrange the class room seating to be	arrangement to be accessible to trainees	arrangement to be accessible for		
	conducive for eye to eye contact	❖ Speak loudly	wheelchairs users.		
	❖ Make sure the luminosity of the light of class	 Ensure the attention of the trainees 	❖ Facilitate and support the		
	room is kept	❖ Present the lecture in video format	trainees who have severe		
	❖ Introduce new and relevant vocabularies	 Ensure the attention of the trainees 	impairments on their upper		
	 Use short and clear sentences 		limbs to take note		
	❖ Give emphasis on visual lecture and ensure		❖ Provide Orientation on the		
	the attention of the trainees		physical feature of the work		
	❖ Avoid movement during lecture time		shop		
	❖ Present the lecture in video format				
	❖ Summarize main points				

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Demonstration	❖ use Sign language interpreter	❖ Illustrate in clear & short method	❖ Facilitate and support the
	 Use video recorded material 	 Use Video recorded material 	trainees having severe upper
	 Ensure attention of the trainees 	 Ensure the attention of the trainees 	limbs impairment to operate
	❖ Provide structured training	❖ Provide tutorial support	equipment/ machines
	❖ Show clear and short method	(if necessary)	❖ Assign peer trainees to assist
	❖ Use gesture		❖ Conduct close follow up
	❖ Provide tutorial support (if necessary)		❖ Provide tutorial support
			(if necessary
Group	❖ Use sign language interpreters	❖ Facilitate the integration of trainees with	❖ Introduce the trainees with their
discussion	❖ Facilitate the integration of trainees with	group members	peers
	group members	❖ Conduct close follow up	
	❖ Conduct close follow up	❖ Introduce the trainees with other group	
	❖ Introduce the trainees with other group	member	
	member	❖ Inform the group members to speak	
	*	loudly	
Exercise	❖ Conduct close follow up and guidance	❖ Conduct close follow up and guidance	❖ Assign peer trainees
	❖ Provide tutorial support if necessary	❖ Provide tutorial support if necessary	❖ Use additional nominal hours if
	❖ provide special attention in the	provide special attention in the process/	necessary
	process/practical training	practical training	

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	❖ Introduce new and relevant vocabularies		
Individual assignment	 Use sign language interpreter Provide briefing /orientation on the assignment 	 Provide briefing /orientation on the assignment Provide visual recorded material 	
	❖ Provide visual recorded material		
ASSESSMENT	METHODS:	,	
Interview	❖ Use sign language interpreter	❖ Speak loudly	❖ Use written response as an
	 Ensure or conform whether the proper communication was conducted with the 	 Using sign language interpreter if necessary 	option for the trainees having speech challenges
	trainee through the service of the sign language interpreter		
	Use short and clear questioningTime extension		
Written test	 Prepare the exam using short sentences, multiple choices, True or False, matching and short answers 	Prepare the exam using short sentences, multiple choices, True or False, matching and short answers if necessary.	 Use oral response as an option to give answer for trainees having severe upper limb
	❖ Avoid essay writing	·	impairment

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	❖ Time extension		 Time extension for trainees
			having severe upper limb
			impairment
Demonstration	❖ Use sign language interpreter	❖ Provide activity based assessment	❖ Provide activity based
/ Observation	 Brief on the instruction of the exam 	❖ Brief on the instruction of the exam	assessment
	Provide activity-based/ practical assessment	❖ Use loud voice	❖ Conduct close follow up
	method	❖ Time extension	 Time extension
	❖ Time extension		

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ASSESSMENT CRITERIA:

LO1 Confirm production requirements

- Projected requirements regarding stock supplies, product quantities, quality and delivery schedules are confirmed.
- Identified issues and problems concerning projected requirements are resolved in collaboration with relevant personnel.
- Requirements for implementation of organizational systems are determined

LO2 Gather specific production information

- Specific information relating to production capacity is obtained and confirmed.
- Details of production line requirements regarding batch or run sizes and other relevant information are gathered and interpreted for use in production plan preparation.
- Supply requirements, availability of machines and personnel is identified and confirmed.

LO3 Prepare production planning

- Production planning under consideration is clarified
- Production data and other planning information is prepared.
- Information is contributed and discussed
- Production planning is framed, entailing basic planning components.
- Follow-up action on planning meeting outcomes is taken.
- Production planning records are maintained and basic reports prepared

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Annex: Resource Requirements

IND	IND LEP3 M03 1221 Perform Production Planning Processes							
Item No.	Category/Item	Description/ Specifications	Quantity	Recommended Ratio (Item: Learner)				
Α.	Learning Materials							
1.	TTLM	Prepared by trainer	25	1:1				
В.	Learning Facilities & Infrastructure							
1.	Lecture Room	5*5m	1	1:25				
2.	Library	5*5m	1	1:25				
C.	Consumable Materials							
1.	Paper	A4	5rim	1:5				
2.	Flip chart	23"x32"	5	1:5				
3.	White board marker	2-5MM	1pack	1:25				
4.	Duster		2 pcs	2:25				
5.	Chalk	Different color	1 pack	1:25				
D.	Tools and Equipment							
1	LCD Projector	50/60/HZ	1	1:25				
2	Laptop computer		1	1:25				
3	White board/Black board	1m*1.5m	1	1:25				
4	Calculator	Scientific	1	1:25				

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TVET-PROGRAMME TITLE: Leather Processing Level III

MODULE TITLE: Performing Selection and Grading

MODULE CODE: IND LEP3 M04 1221

NOMINAL DURATION: 40 Hours

MODULE DESCRIPTION: This module covers the attitudes, knowledge and skills required to select and grade crust and finished leather based on the selection and grading requirements.

LEARNING OUTCOMES

At the end of the module the learner will be able to:

- **LO1** Determine requirements
- LO2 Perform crust leather selection and grading
- LO3 Perform finished leather selection and grading

MODULE CONTENTS:

LO1 Determine requirements

- 1.1. Selection and grading procedures for crust and finished leather
- 1.2. Identifying defects for grading crust and finished leather
- 1.3. Understanding the quality and type of leathers to be produced

LO2 Perform crust leather selection and grading

- 2.1. Visual inspection procedures for crust leather
- 2.2. Performing crust leather selection and grading
- 2.3 Records and documentation

LO3 Perform finished leather selection and grading

- 3.1. Visual inspection procedures for finished leather
- 3.2. Selection and grading of finished leather
- 3.3. Storage procedures for crust and finished leathers
- 3.4 Records and documentation

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LEARNING METHODS:						
For None	Reasonable Adjustment for Trainees with Disability (TWD)					
Impaired	Deaf Hard of hearing		Physical impairment			
Trainees						
Lecture-	 Assign sign language interpreter 	❖ Organize the class room seating	❖ Organize the class room seating			
discussion	 Arrange the class room seating to be 	arrangement to be accessible to trainees	arrangement to be accessible for			
	conducive for eye to eye contact	 Speak loudly 	wheelchairs users.			
	❖ Make sure the luminosity of the light of	 Ensure the attention of the trainees 	❖ Facilitate and support the			
	class room is kept	 Present the lecture in video format 	trainees who have severe			
	 Introduce new and relevant vocabularies 	 Ensure the attention of the trainees 	impairments on their upper			
	 Use short and clear sentences 		limbs to take note			
	❖ Give emphasis on visual lecture and ensure		 Provide Orientation on the 			
	the attention of the trainees		physical feature of the work			
	❖ Avoid movement during lecture time		shop			
	❖ Present the lecture in video format					
	 Summarize main points 					

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Demonstration	❖ use Sign language interpreter	❖ Illustrate in clear & short method	❖ Facilitate and support the
Demonstration			
	Use video recorded material	 Use Video recorded material 	trainees having severe upper
	Ensure attention of the trainees	 Ensure the attention of the trainees 	limbs impairment to operate
	❖ Provide structured training	❖ Provide tutorial support	equipment/ machines
	 Show clear and short method 	(if necessary)	❖ Assign peer trainees to assist
	❖ Use gesture		❖ Conduct close follow up
	❖ Provide tutorial support (if necessary)		 Provide tutorial support
			(if necessary
Group	 Use sign language interpreters 	❖ Facilitate the integration of trainees with	❖ Introduce the trainees with their
discussion	❖ Facilitate the integration of trainees with	group members	peers
	group members	❖ Conduct close follow up	
	❖ Conduct close follow up	❖ Introduce the trainees with other group	
	 Introduce the trainees with other group 	member	
	member	❖ Inform the group members to speak loudly	
	*		
Exercise	❖ Conduct close follow up and guidance	❖ Conduct close follow up and guidance	❖ Assign peer trainees
	❖ Provide tutorial support if necessary	❖ Provide tutorial support if necessary	❖ Use additional nominal hours if
	provide special attention in the	* provide special attention in the process/	necessary
	process/practical training	practical training	

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	*	Introduce new and relevant vocabularies					
Individual		Use sign language interpreter Provide briefing /orientation on the	*	Provide briefing /orientation on the assignment			
assignment		assignment	*	Provide visual recorded material			
	*	Provide visual recorded material					
ASSESSMENT	ME	THODS:					
Interview	*	Use sign language interpreter	*	Speak loudly	*	• Use v	vritten response as an
	*	Ensure or conform whether the proper	*	Using sign language interpreter if necessar	y	optio	n for the trainees having
		communication was conducted with the				speed	h challenges
		trainee through the service of the sign					
		language interpreter					
	*	Use short and clear questioning					
	*	Time extension					
Written test	*	Prepare the exam using short sentences,	*	Prepare the exam using short sentences,	*	• Use o	oral response as an option
		multiple choices, True or False, matching		multiple choices, True or False, matching		to giv	ve answer for trainees
		and short answers		and short answers if necessary.		havin	g severe upper limb
	*	Avoid essay writing				impa	irment
	*	Time extension			*	• Time	extension for trainees
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			having severe upper limb
			impairment
Demonstration	 Use sign language interpreter 	 Provide activity based assessment 	Provide activity based
/ Observation	❖ Brief on the instruction of the exam	❖ Brief on the instruction of the exam	assessment
	❖ Provide activity-based/ practical assessment	❖ Use loud voice	❖ Conduct close follow up
	method	❖ Time extension	❖ Time extension
	❖ Time extension		

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ASSESSMENT CRITERIA:

LO1 Determine requirements

- Selection and grading procedure and requirements are identified
- Defects affecting the quality of crust and finished leather are identified
- The quality and type of leather is identified and understood for selection and grading
- Requirements are checked to confirm correct application of procedures according workplace and OHS practices

LO2 Perform crust leather selection and grading

- Crust leather is visually inspected for physical requirements
- Tactile inspection is assessed to determine softness, thickness, roundness, tightness, elasticity, etc.
- Crust leather is selected according to organization's requirements and national standard, workplace and OHS practices
- Documentation associated with the tasks is accurately completed to meet workplace procedures
- Labels, tags or other identification are added to crust leather

LO3 Perform finished leather selection and grading

- Finished leather is inspected for physical requirements
- selection and grading is performed according to organization's requirements and national standard, workplace and OHS practices
- Transfer of finished product to storage area or warehouse is arranged
- Documentation associated with the tasks is accurately completed to meet workplace procedures
- Labels, tags or other identification are added to finished leather

LO4 Maintain Records

- Documentation associated with the tasks is accurately completed to meet workplace procedures
- Labels, tags or other identification are added to crust and finished leather, as required

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Annex: Resource Requirements

IND L	EP3 M04 1221 Monitoring To	echnical Process		
Item No.	Category/Item	Description/ Specifications	Quantity	Recommended Ratio (Item: Learner)
A.	Learning Materials			
1.	TTLM	Prepared by trainer	25	1:1
2.	Reference	Gerhald John	25	!:1
2.1	Possible defects in leather production			
В.	Learning Facilities &			
ь.	Infrastructure			
1.	Lecture Room	5*5m	1	1:25
2.	Library	5*5m	1	1:25
3.	Model tannery		1	1:25
4.	Testing laboratory		1	1:25
C.	Consumable Materials			
1.	Paper	A4	5rim	1:5
2.	Flip chart	23"x32"	5	1:5
3.	White board marker	2-5MM	1pack	1:25
4.	Duster	Standard	2 pcs	2:25
5.	Chalk	Different color	1 pack	1:25
6.	Various types of crust and	As required	As	
0.	finished leathers		required	
D.	Tools and Equipment			
1	LCD Projector	50/60/HZ	1	1:25
2	Laptop computer	Standard	1	1:25
3	Printer	Standard	1	1:25
4	White board/ Black board	1m*1.5m	1	1:25

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5	Assortment Table	As required		
6	PPE	Overcoat	25	1:1
7	Measuring equipment (weighing balance, cylinder, pH meter/paper)		1	1:25

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LEARNING MODULE 05

TVET-PROGRAMME TITLE: Leather Processing Level III

MODULE TITLE: Performing Color Matching

MODULE CODE: IND LEP05 M05 1221

NOMINAL DURATION: 45 Hours

MODULE DESCRIPTION: This module covers the attitude, knowledge and skills required

to perform color matching activities in leather dyeing and finishing

LEARNING OUTCOMES

At the end of the module the learner will be able to:

LO1 Confirm pre-operation tasks

LO2 Undertake color matching on sample trial

LO3 Undertake color matching on bulk trial

MODULE CONTENTS:

LO1 Confirm pre-operation tasks

- 1.1 Understanding the concepts of color range/spectrum and colorants
- 1.2 Identifying appropriate process recipe for color matching
- **1.3** Confirming the availability of input material, equipment and tools

LO2 Undertake color matching on sample trial

- 2.1 Performing color matching tasks
- 2.2 Preparations for bulk trial
- 2.3 Documenting color matching

LO3 Undertake color matching on bulk trial

- 4.1 Bulk trial in color matching
 - 4.1.1 Requirements for bulk trail color matching
 - 4.1.2 Performing and evaluating bulk trail color matching
- 4.2 Approving and documenting the consistency of product quality

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LEARNING N	LEARNING METHODS:				
For None	Reasonable Adjustment for Trainees with Disability (TWD)				
Impaired	Deaf	Hard of hearing	Physical impairment		
Trainees					
Lecture-	❖ Assign sign language interpreter	❖ Organize the class room seating	 Organize the class room seating 		
discussion	❖ Arrange the class room seating to be conducive	arrangement to be accessible to	arrangement to be accessible for		
	for eye to eye contact	trainees	wheelchairs users.		
	❖ Make sure the luminosity of the light of class	❖ Speak loudly	❖ Facilitate and support the		
	room is kept	• Ensure the attention of the trainees	trainees who have severe		
	 Introduce new and relevant vocabularies 	❖ Present the lecture in video format	impairments on their upper		
	 Use short and clear sentences 	* Ensure the attention of the trainees	limbs to take note		
	❖ Give emphasis on visual lecture and ensure the		 Provide Orientation on the 		
	attention of the trainees		physical feature of the work		
	❖ Avoid movement during lecture time		shop		
	❖ Present the lecture in video format				
	❖ Summarize main points				

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Demonstration	 use Sign language interpreter 	❖ Illustrate in clear & short method	❖ Facilitate and support the
	 Use video recorded material 	 Use Video recorded material 	trainees having severe upper
	 Ensure attention of the trainees 	 Ensure the attention of the trainees 	limbs impairment to operate
	❖ Provide structured training	 Provide tutorial support 	equipment/ machines
	 Show clear and short method 	(if necessary)	❖ Assign peer trainees to assist
	❖ Use gesture		❖ Conduct close follow up
	❖ Provide tutorial support (if necessary)		 Provide tutorial support
			(if necessary
Group discussion	 Use sign language interpreters 	❖ Facilitate the integration of trainees	❖ Introduce the trainees with their
	❖ Facilitate the integration of trainees with group	with group members	peers
	members	❖ Conduct close follow up	
	 Conduct close follow up 	❖ Introduce the trainees with other	
	❖ Introduce the trainees with other group member	group member	
	*	 Inform the group members to speak 	
		loudly	
Exercise	 Conduct close follow up and guidance 	 Conduct close follow up and 	❖ Assign peer trainees
	❖ Provide tutorial support if necessary	guidance	❖ Use additional nominal hours if
	❖ provide special attention in the	❖ Provide tutorial support if necessary	necessary
	process/practical training	• provide special attention in the	

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	❖ Introduce new and relevant vocabu	laries process/ practical training	
	❖ Use sign language interpreter	❖ Provide briefing /orientation on the	
Individual	Provide briefing /orientation on the	e assignment assignment	
assignment	❖ Provide visual recorded material	 Provide visual recorded material 	
ASSESSMENT N	IETHODS:		
Interview	 Use sign language interpreter 	 Speak loudly 	❖ Use written response as an
	* Ensure or conform whether the pro	per	option for the trainees having
	communication was conducted with	h the trainee necessary	speech challenges
	through the service of the sign lang	guage	
	interpreter		
	 Use short and clear questioning 		
	❖ Time extension		
Written test	 Prepare the exam using short sente 	nces, Prepare the exam using short	 Use oral response as an option
	multiple choices, True or False, ma	sentences, multiple choices, True or	to give answer for trainees
	short answers	False, matching and short answers if	having severe upper limb
	❖ Avoid essay writing	necessary.	impairment

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	❖ Time extension		❖ Time extension for trainees
			having severe upper limb
			impairment
Demonstration/	 Use sign language interpreter 	 Provide activity based assessment 	❖ Provide activity based
Observation	❖ Brief on the instruction of the exam	* Brief on the instruction of the exam	assessment
	 Provide activity-based/ practical assessment 	 Use loud voice 	❖ Conduct close follow up
	method	❖ Time extension	❖ Time extension
	❖ Time extension		

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ASSESSMENT CRITERIA:

LO1 Confirm pre-operation tasks

- Appropriate process recipe is identified and confirmed.
- Customer requirement related to the product type is confirmed, where required.
- Color range or spectrum, colorants and other chemicals are identified and understood.
- Availability of input material, equipment and tools are confirmed.
- Work instructions and process recipe are selected and confirmed
- Appropriate OHS practices are confirmed to apply

LO2 Undertake color matching on sample trial

- Color matching tasks are performed
- Matching of the color and other customer requirements are assessed
- Developed sample is confirmed with the customer swatch or market demand
- Approval of developed sample for compliance of customer requirements is obtained and endorsed
- Information and other documents related to color matching is recorded and documented

LO3 Undertake color matching on bulk trial

- Appropriate information is provided and bulk trial is carried out together with other participating departments
- The consistency of the product quality is approved and ensured
- Relevant information is recoded and documented, where require.

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Annex: Resource Requirements

IND	IND LTO3 M09 0321 Performing Color Matching In Dyeing and Finishing				
Item No.	Category/Item	Description/ Specifications	Quantity	Recommended Ratio (Item: Learner)	
A.	Learning Materials				
1.	TTLM	Prepared by trainer	25	1:1	
2.	Theory and Practice of Leather Manufacture	Sarkar K T	25	1:1	
В.	Learning Facilities & Infrastructure				
1.	Lecture Room	5*5m	1	1:25	
2.	Library	5*5m	1	1:25	
3.	Practical room	5*5m	1	1:25	
4.	Model Tannery				
C.	Consumable Materials				
1.	Paper	A4	5rim	1:5	
2.	Flip chart	23"x32"	5	1:5	
3.	White board marker	2-5MM	1pack	1:25	
4.	Duster	Standard	2 pcs	2:25	
5.	Chalk	Different color	1 pack	1:25	
6.	Dyes	As required	As required		
7.	Finishing Chemicals	As required	As required		
8.	Tanned and crust leather	As required	As required		
D.	Tools and Equipment	As required	As required		
1	LCD Projector	50/60/HZ	1	1:25	
2	Personal computer	Standard	1	1:25	
3	Printer	Standard	1	1:25	
4	White board/Black board	1m*1.5m	1	1:25	

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5	Assortment Table	As required		
6	PPE (Overall, boot, glove, mask, eye goggle)		25	1:1
7	Measuring equipment (weighing balance, cylinder, pH meter/paper)		1	1:25
8	Mug, bowl, cotton fabric		1	1:25

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LEARNING MODULE 06

TVET-PROGRAMME TITLE: Leather Processing Level III

MODULE TITLE: Monitoring and Coordinating Tannery Waste Treatment

MODULE CODE: IND LEP3 M06 1221

NOMINAL DURATION: 45 Hours

MODULE DESCRIPTION: This module covers the knowledge, attitude and skills required to monitor, coordinate the operation, measure and report on tannery waste performance and process quality control.

LEARNING OUTCOMES

At the end of the module the learner will be able to:

- LO1 Monitor treatment plant performance
- LO2 Control chemical use
- LO3 Operate and control processes
- LO4 Compile process records

MODULE CONTENTS:

LO1 Monitor treatment plant performance

- 1.1 Understanding effluent treatment plant operations and related legislations
- 1.2 Measuring tannery wastewater parameters
 - 1.2.1. Identifying appropriate measurement and monitoring equipment
 - 1.2.2. Testing and analyzing wastewater samples
 - 1.2.3. Assess the performance of treatment plant for compliance

LO2 Control chemical use

- 2.1 Chemical usage and handling procedures for wastewater treatment
- 2.2 Determining the chemical dose

LO3 Operate and control processes

- 3.1 Performing and monitoring operations and process control measures
- 3.2 Confirming performance of effluent treatment process by third-party

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LO4 Compile process records

- 4.1.Organization and national statutory & legislative records
- 4.2. Daily, monthly and annual influent and effluent loads
- 4.3. Daily, monthly and annual resource consumptions
- 4.4. Compliance and third-party assessment records

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LEARNING	LEARNING METHODS:					
For None	Reasonable Adjustment for Trainees with Disability (TWD)					
Impaired	Deaf	Hard of hearing	Physical impairment			
Trainees						
Lecture-	❖ Assign sign language interpreter	❖ Organize the class room seating	❖ Organize the class room seating			
discussion	❖ Arrange the class room seating to be conducive	arrangement to be accessible to trainees	arrangement to be accessible for			
	for eye to eye contact	❖ Speak loudly	wheelchairs users.			
	 Make sure the luminosity of the light of class 	 Ensure the attention of the trainees 	❖ Facilitate and support the			
	room is kept	❖ Present the lecture in video format	trainees who have severe			
	 Introduce new and relevant vocabularies 	 Ensure the attention of the trainees 	impairments on their upper			
	 Use short and clear sentences 		limbs to take note			
	 Give emphasis on visual lecture and ensure the 		 Provide Orientation on the 			
	attention of the trainees		physical feature of the work			
	❖ Avoid movement during lecture time		shop			
	❖ Present the lecture in video format					
	❖ Summarize main points					

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Demonstratio	❖ use Sign language interpreter	❖ Illustrate in clear & short method	❖ Facilitate and support the
n	❖ Use video recorded material	❖ Use Video recorded material	trainees having severe upper
	 Ensure attention of the trainees 	 Ensure the attention of the trainees 	limbs impairment to operate
	 Provide structured training 	 Provide tutorial support 	equipment/ machines
	•		
	Show clear and short method	(if necessary)	❖ Assign peer trainees to assist
	Use gesture		❖ Conduct close follow up
	Provide tutorial support (if necessary)		 Provide tutorial support
			(if necessary
Group	❖ Use sign language interpreters	❖ Facilitate the integration of trainees with	❖ Introduce the trainees with their
discussion	❖ Facilitate the integration of trainees with group	group members	peers
	members	❖ Conduct close follow up	
	 Conduct close follow up 	❖ Introduce the trainees with other group	
	❖ Introduce the trainees with other group member	member	
	*	❖ Inform the group members to speak loudly	
Exercise	❖ Conduct close follow up and guidance	❖ Conduct close follow up and guidance	❖ Assign peer trainees
	❖ Provide tutorial support if necessary	❖ Provide tutorial support if necessary	 Use additional nominal hours if
	❖ provide special attention in the process/practical	• provide special attention in the process/	necessary
	training	practical training	
	❖ Introduce new and relevant vocabularies		

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	* [Use sign language interpreter	❖ Provide briefing /orientation on the		
Individual	* F	Provide briefing /orientation on the assignment	assignment		
assignment	* F	Provide visual recorded material	❖ Provide visual recorded material		
ASSESSMEN	T ME	ETHODS:		l	
Interview	J *	Use sign language interpreter	❖ Speak loudly	*	Use written response as an
	* E	Ensure or conform whether the proper	 Using sign language interpreter if necessary 		option for the trainees having
	С	communication was conducted with the trainee			speech challenges
	tl	through the service of the sign language			
	i	interpreter			
	J 🌣	Use short and clear questioning			
	* 1	Γime extension			
Written	* F	Prepare the exam using short sentences, multiple	 Prepare the exam using short sentences, 	*	Use oral response as an option
test	c	choices, True or False, matching and short	multiple choices, True or False, matching		to give answer for trainees
	a	answers	and short answers if necessary.		having severe upper limb
	* A	Avoid essay writing			impairment
	❖ T	Time extension		*	Time extension for trainees
					having severe upper limb
					impairment

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Demonstrat	❖ Use sign language interpreter	❖ Provide activity based assessment	❖ Provide activity based
ion/	 Brief on the instruction of the exam 	❖ Brief on the instruction of the exam	assessment
Observation	 Provide activity-based/ practical assessment 	❖ Use loud voice	❖ Conduct close follow up
	method	❖ Time extension	❖ Time extension
	❖ Time extension		

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ASSESSMENT CRITERIA:

LO1 Monitor treatment plant performance

- Routine plant operations are assessed in accordance with organizational and plant requirements
- Samples from each process are tested and analyzed to determine the performance against plant operational requirements
- Appropriate equipment are checked and confirmed for use in measurement and monitoring
- Process data is collected and reported according to organizational and plant requirements

LO2 Control chemical use

- Chemicals are used, handled, stored in accordance with organizational and regulatory requirements
- Chemical dosing is determined and assessed in accordance with plant processes and organizational and regulatory requirements.
- Information related to chemical supply and usage is maintained in accordance with statutory requirements

LO3 Operate and control processes

- Processes are monitored to maintain parameters of operation.
- Process operations and control is carried according to work place context and applicable regulations and legislation
- Process faults and operational conditions of plant are identified and reported in accordance with organizational/statutory requirements.
- Process performance compliance to the set requirements is confirmed by third-party assessment, where applicable

LO4 Compile process records

- Reports are compiled from plant and system data to meet organizational/statutory requirements
- Records are documented and maintained

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Annex: Resource Requirements

IND	IND LTO3 M10 0321 Monitoring and Coordinating Tannery Waste Treatment				
Item No.	Category/Item	Description/ Specifications	Quantity	Recommended Ratio (Item: Learner)	
Α.	Learning Materials				
1.	TTLM	Prepared by trainer	25	1:1	
2.	Waste water management: with special reference to tanneries	S.N.Kaul	25	1:1	
В.	Learning Facilities & Infrastructure				
1.	Lecture Room	5*5m	1	1:25	
2.	Library	5*5m	1	1:25	
3.	Model Effluent treatment plant		1	1:25	
4.	Testing laboratory	5*5m	1	1:25	
C.	Consumable Materials				
1.	Paper	A4	5rim	1:5	
2.	Flip chart	23"x32"	5	1:5	
3.	White board marker	2-5MM	1pack	1:25	
4.	Duster	Standard	2 pcs	2:25	
5.	Chalk	Different color	1 pack	1:25	
	Influent/ effluent treatment chemicals (Lime, alum, polyelectrolytes, iron Sulphate)	As required			
7.	Waste water from tannery	As required			
D.	Tools and Equipment				
1	LCD Projector	50/60/HZ	1	1:25	
2	Laptop computer		1	1:25	
3	White board/Black board	1m*1.5m	1	1:25	
4	Measuring equipment (weighing		1	1:25	

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	balance, cylinder, pH meter/paper,		
	Imhoff cone)		
5	Mug, plastic bowl	5	1:5

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